1kr Engine

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1kr Engine
The Toyota KR engine family is a straight-3 piston engine series, designed by Daihatsu, which is a subsidiary of Toyota. The 1KR series uses aluminium engine blocks and chain driven DOHC cylinder heads. It uses multi-point fuel injection, and has 4 valves per cylinder with VVT-i whilst some of the series do not have it.

Toyota KR engine - Wikipedia
* weight of 1KR-FE - 67..70 kg (dry weight without alternator, starter, compressor). A series of 3-cylinder engines designed by Daihatsu, in production since 2004. Replacement of EJ-VE/DE and 1SZ-FE. All KR engines can be considered as different modifications of the one engine, those are produced at the same time for different brands and models.

Toyota KR series engines
The 1KR series uses aluminium engine blocks and chain driven DOHC cylinder heads. It uses multi-point fuel injection, and has 4 valves per cylinder with VVT-i.The engine is also exceptionally light with a 69 kg weight with all ancillaries. This is due to the nature of the applications and weight of city cars. 1KR-FE

Toyota engines - Toyota KR engine (2005-)
Use a mechanics stethoscope and pin point the sound, the lack of Oil changes or incorrect Oil will give you lifter noise . you had the lifters checked that wouldn't tell you if the lifters where working correctly unless you pulled the cams, if they had checked the valves they would have had to take the cam cover off (new gasket) they should have looked at the chain

1.0 (1kr fe) Engine noise! Annoying! - Yaris Club - Toyota ...
1KR-FE (1000 CC engine) 0W-20 1NR-FE (1300 CC engine) 5W-30 They repeatedly mentioned in the manual that for "BEST FUEL CONSUMPTION" feed 1KR-FE with 0/20 oil. it will give the best mileage. I know hundreds of Vitz are out there and people are pouring 20/50 oil and changing after 3K.

Here are recommended oils for 1KR-FE & 1NR-FE - Passo ...
The engine has "spiny type" cast-iron cylinder liners. For the VVT-i 1GR-FE engine, the forged steel crankshaft has four main journals and nine balance weights. For the dual VVT-i 1GR-FE engine, a five balance weight crankshaft was used, the locations of the balance weights were optimized to reduce vibration.

Toyota 1GR-FE (4.0 L, V6, DOCH) engine: review and specs ...
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